

The Making of Bottled Spring Water

Ed. Note: Sparkle Spring Water has its own natural spring and bottling plant on location.

1



Water flows from the natural spring.

2



The spring water is filtered several times.

3



The water is inspected by a Certified Plant Operator.

4



Preformed bottle blanks are fed into a hopper.

5



Bottle blanks travel to the blower which extrudes them into an 8-oz. or 16-oz. bottle.

6



Formed bottles exit the blower and are thoroughly washed.

7



The washed bottles are filled with spring water in a sterile environment.

8



Meanwhile, the labels are designed and printed.

9



Finished labels wait to be applied to the bottles.

10



Bottles travel through the label applicator and are placed into cases.

11



The cases are shrink-wrapped for stability.

12



Finished cases of bottled water await shipment.

And there you have it!